

Overview of Global Pellet Markets and

**Micro-Scale Pellet-Fueled Combined Heat and Power:
A new distributed power solution for the smart grid of the future**

By William Strauss, PhD, FutureMetrics

The New Forest Economy- Biobased Power, Products, & Fuels

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FutureMetrics

Intelligent Analysis and Strategic Leadership for the Pellet Sector

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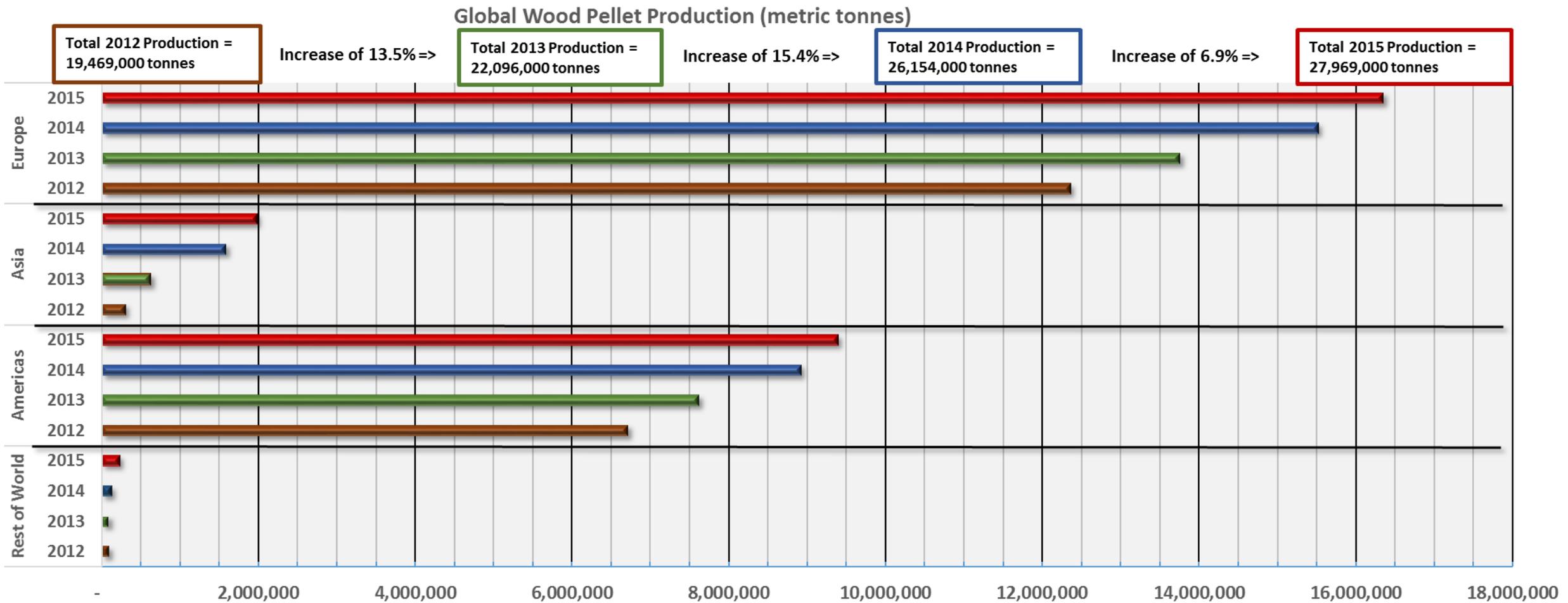
John Swan, Senior Associate, FutureMetrics

**Recipient of the 2014 International Founders
Award**

Overview of Global Pellet Markets

Putting this into perspective

Global wood pellet markets have had significant growth in the past decade. The wood pellet market has experienced growth rates over the last few years of about 10% annually from about 19.5 million metric tonnes in 2012 to about 28 million metric tonnes in 2015.



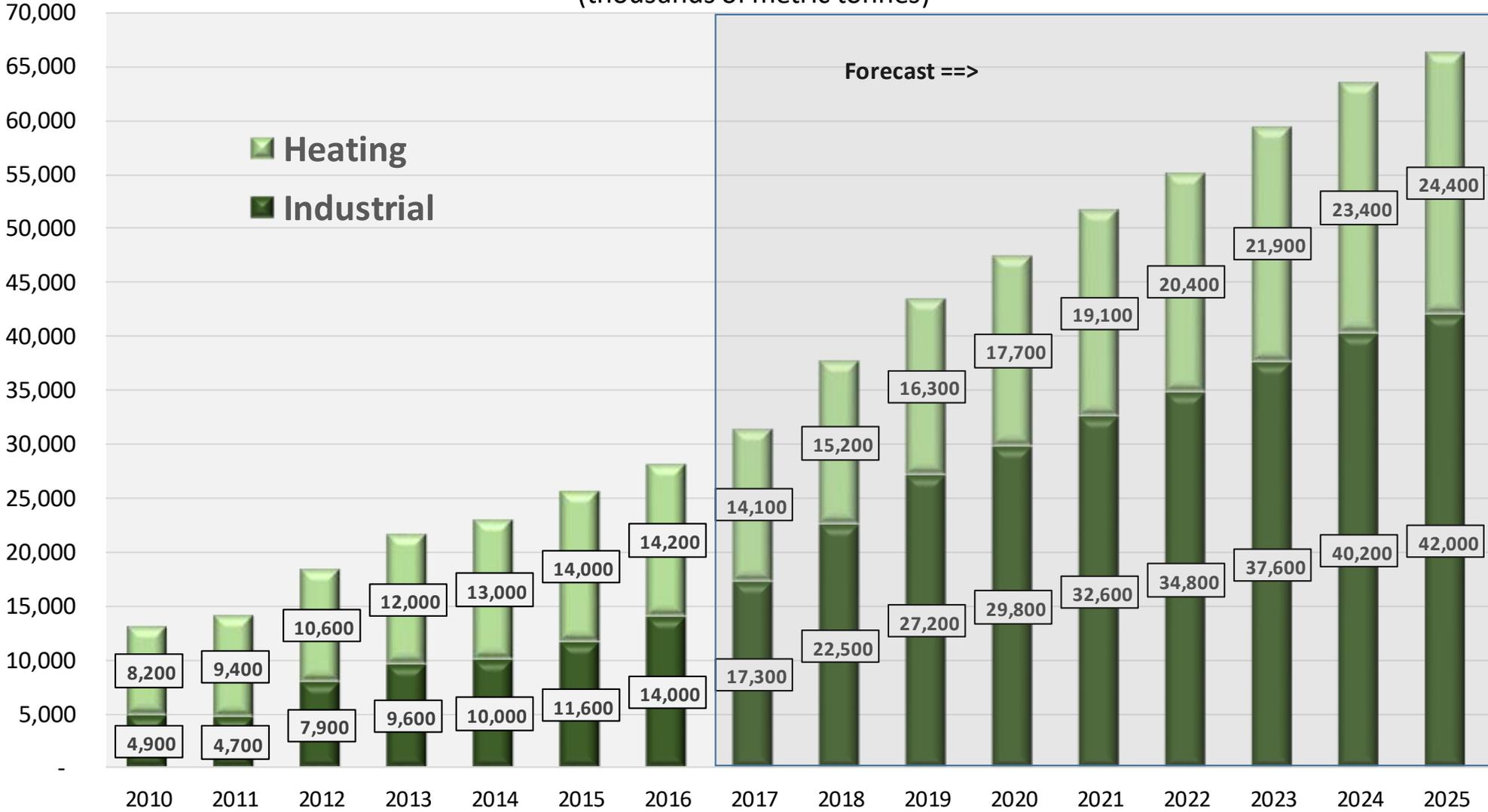
Source: Data from Food and Agriculture Organization of the United Nations, December, 2016, Analysis by FutureMetrics

There are Two Categories of Wood Pellets:

- For use in pellet stoves and pellet boilers for heat
(premium heating pellets)
- For use as a substitute for coal in large utility power plants
(industrial pellets)

Global Wood Pellet Demand

(thousands of metric tonnes)



sources: Argus Biomass Direct data, European Pellet Council, HPBA stove data; Analysis and Forecast by FutureMetrics

Industrial Wood Pellets

Why Wood Pellets are an Easy Substitute for Coal in Pulverized Coal (PC) Power Plants

- Wood pellets are upgraded solid fuel made from biomass.
- They are grindable.
- They are dry (~5% moisture content).
- They handle easily.
- They have an energy density of ~18 Gigajoules/tonne.

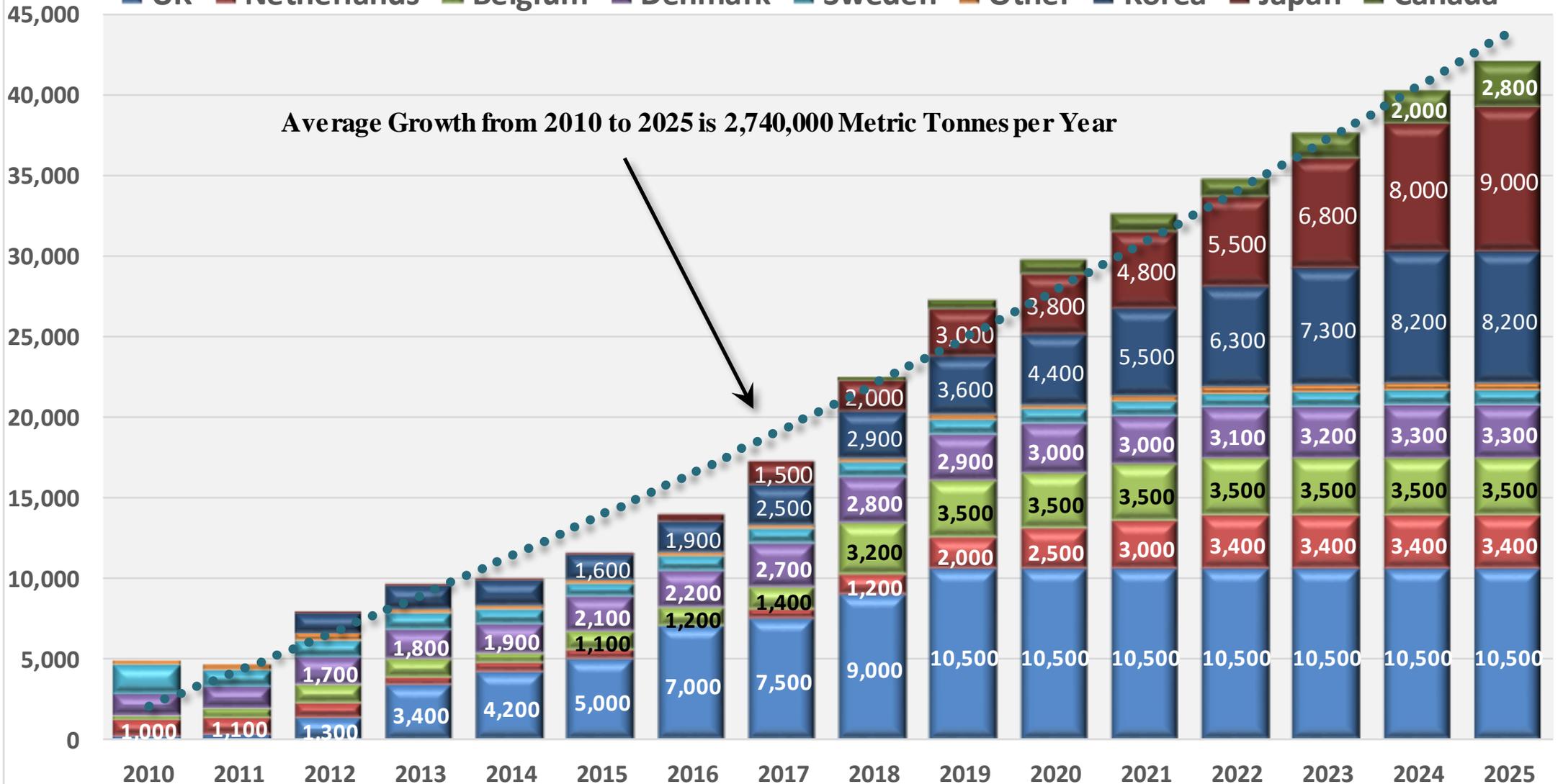
At low co-firing ratios (less than ~6% white wood pellets) no modifications are required.

At higher blend ratios modifications are needed but they are well understood and proven in large PC plants.

Industrial Wood Pellet Demand Forecast for the Europe, the UK, Korea, Japan, and Canada

(thousands of metric tonnes)

■ UK
 ■ Netherlands
 ■ Belgium
 ■ Denmark
 ■ Sweden
 ■ Other
 ■ Korea
 ■ Japan
 ■ Canada

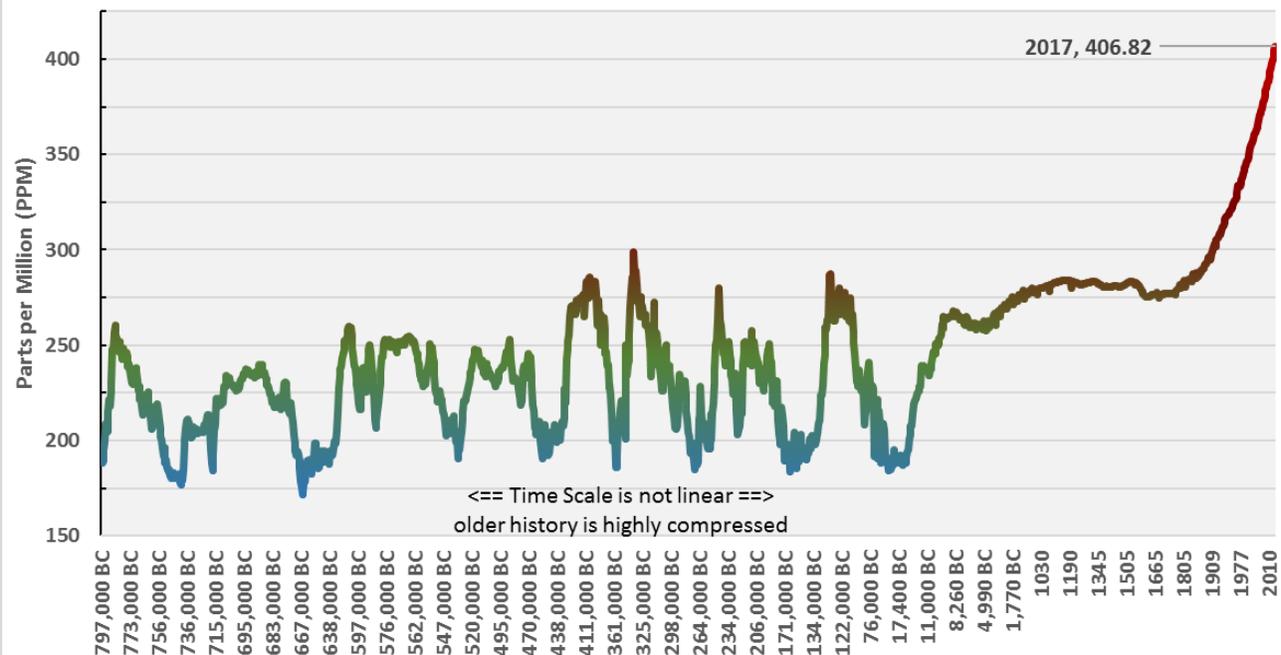


source: Historical data from Argus Direct, forecast and analysis by FutureMetrics

What is driving the industrial wood pellet markets?

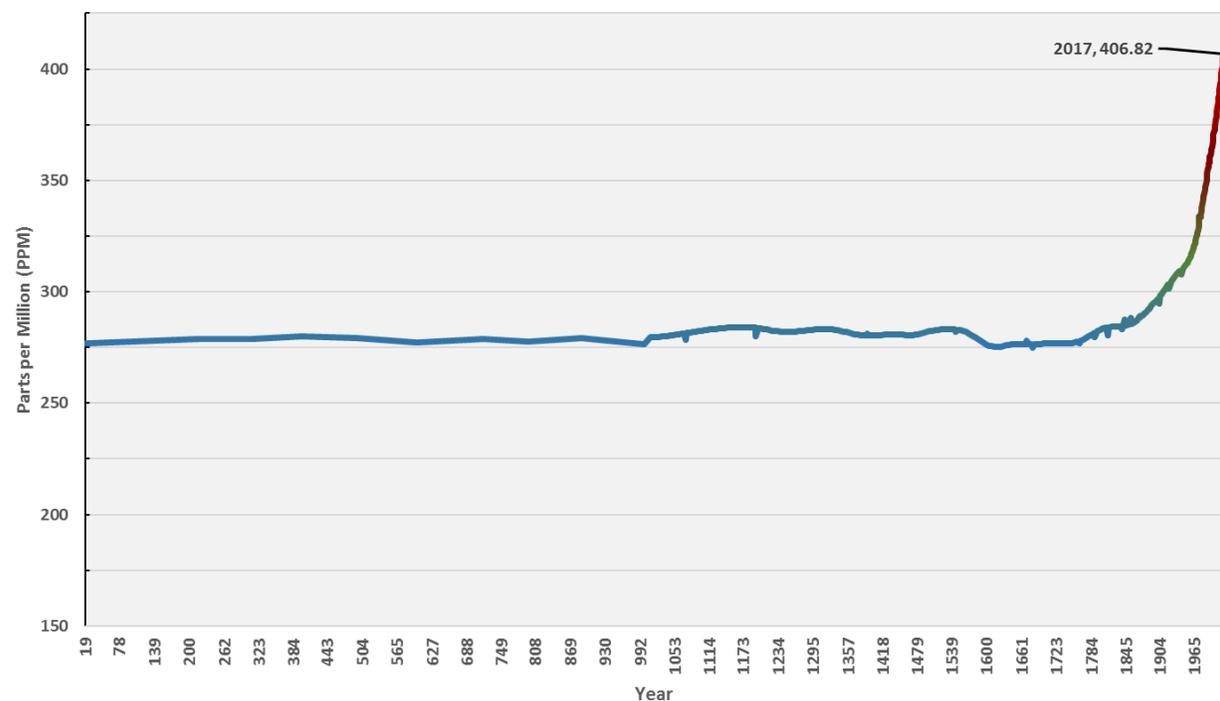
This is what is driving policy in every other developed country in the world except the US.

Atmospheric CO₂ Concentration - 800,000 year history



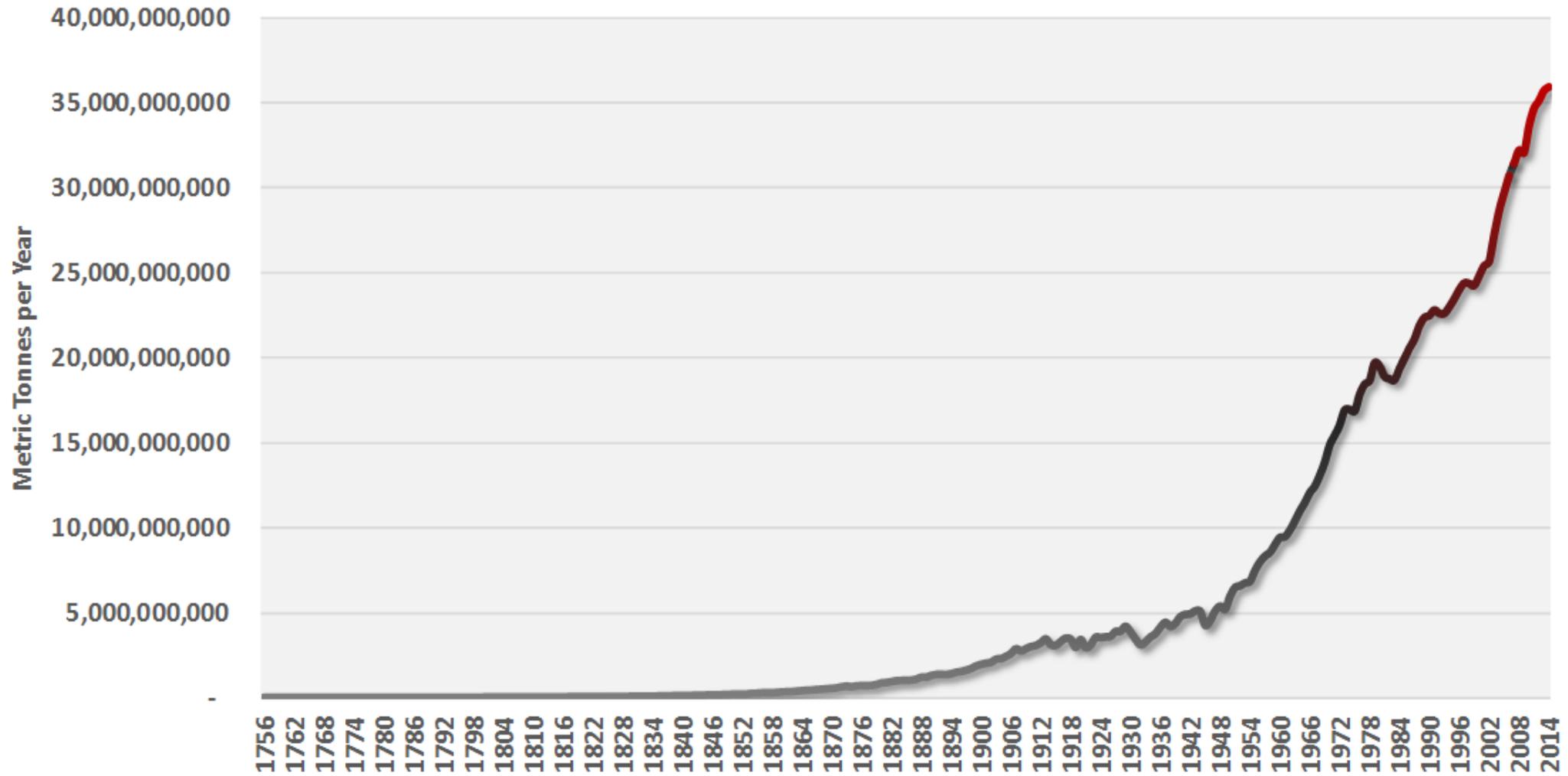
Source: EPA's Climate Change Indicators in the United States: www.epa.gov/climate-indicators, March, 2017, analysis by FutureMetrics

Atmospheric CO₂ Concentration - Last 2000 Years



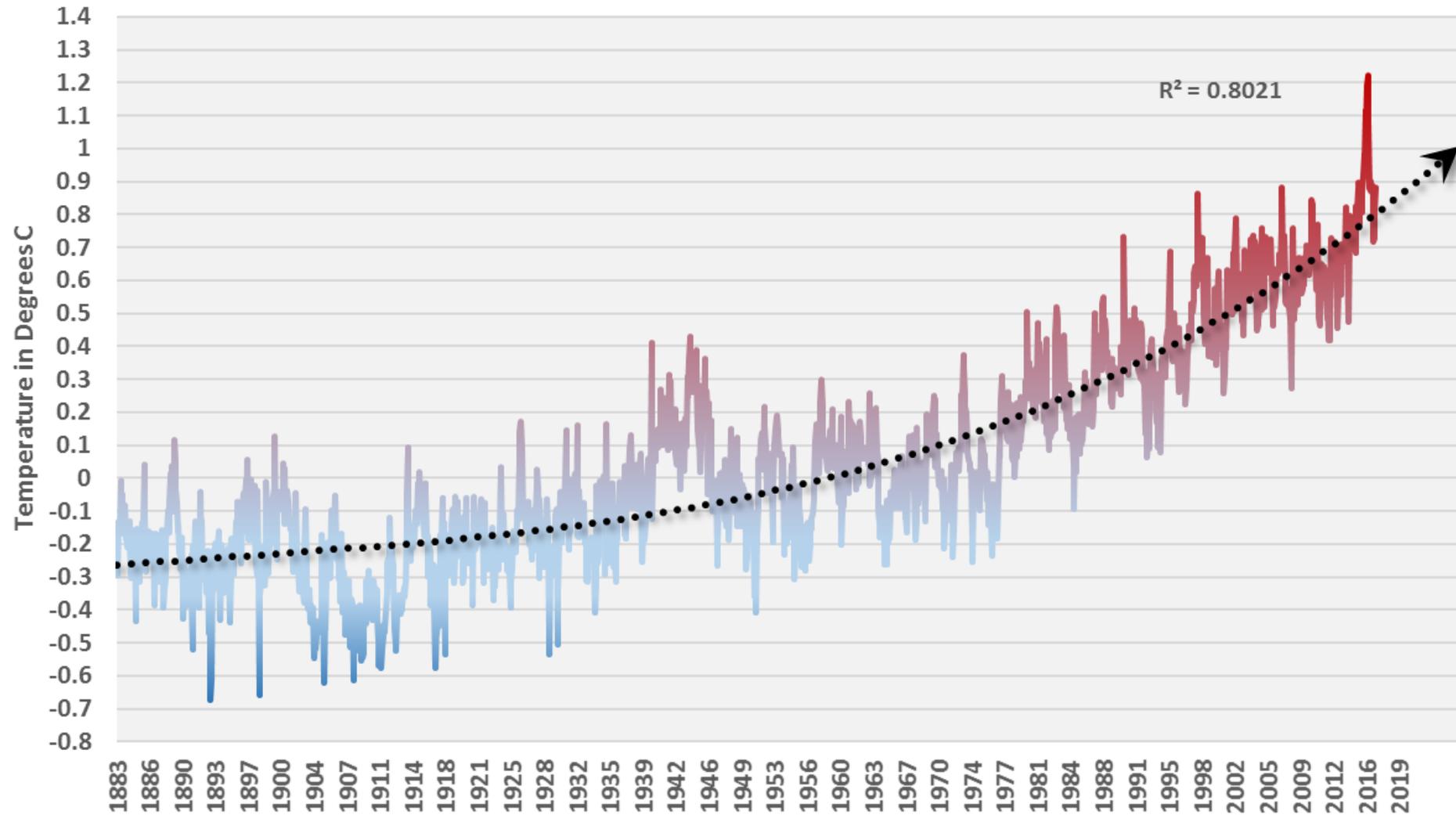
Source: EPA's Climate Change Indicators in the United States: www.epa.gov/climate-indicators, March, 2017, analysis by FutureMetrics

CO₂ Released from Fossil Fuel Combustion



source: TA, Marland, G and Andres, RJ 2013. Global, Regional, and National Fossil-Fuel CO₂ Emissions, Carbon Dioxide Information Analysis Center, Oak Ridge National Laboratory, U.S. Department of Energy, Oak Ridge, Tenn., USA doi 10.3334/CDIAC/00001_V2013, August 2016, Analysis by FutureMetrics

Global Land and Ocean Temperature Anomalies

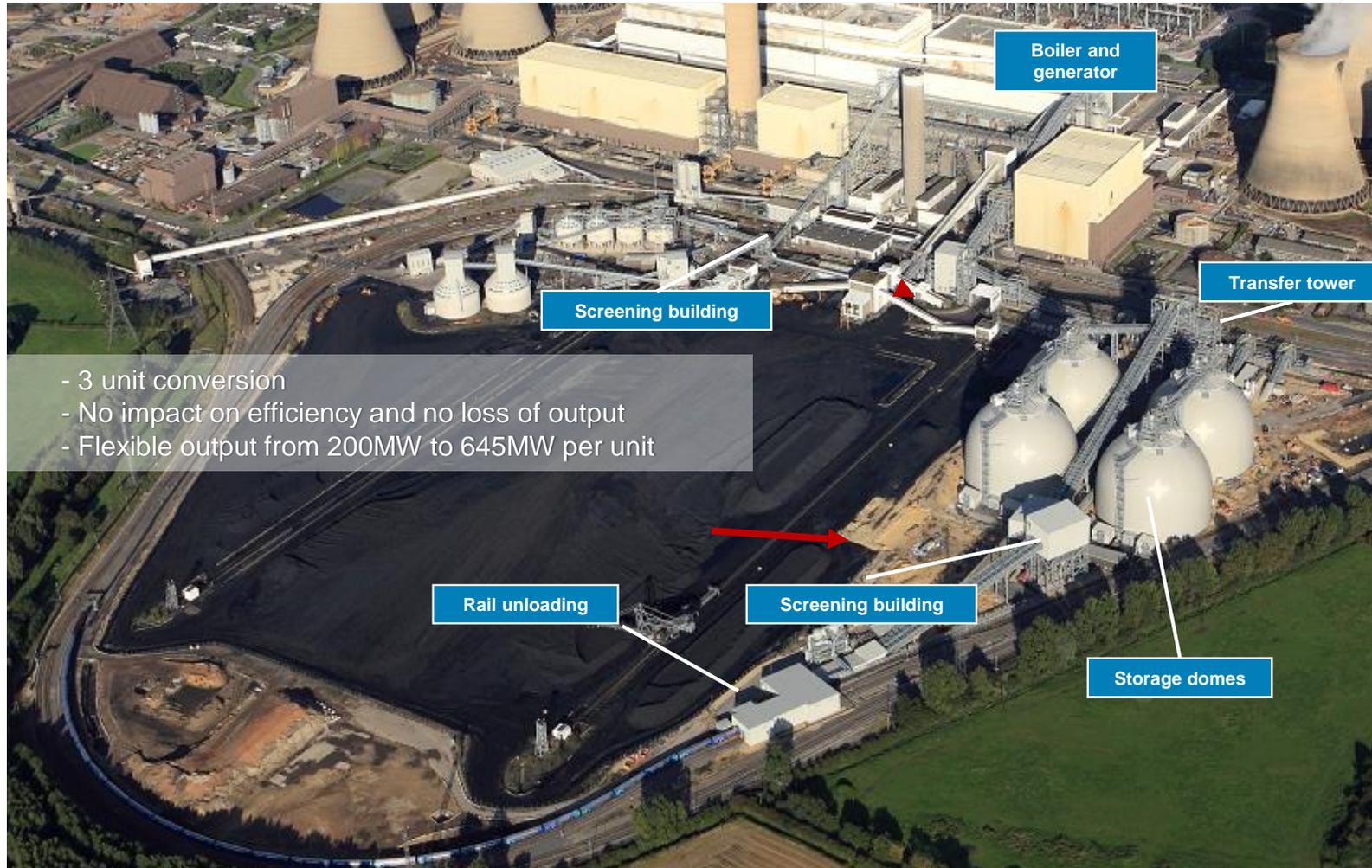


Source: NOAA, March 2017; Analysis and time series trend by FutureMetrics

<https://www.ncdc.noaa.gov/monitoring-references/faq/anomalies.php>

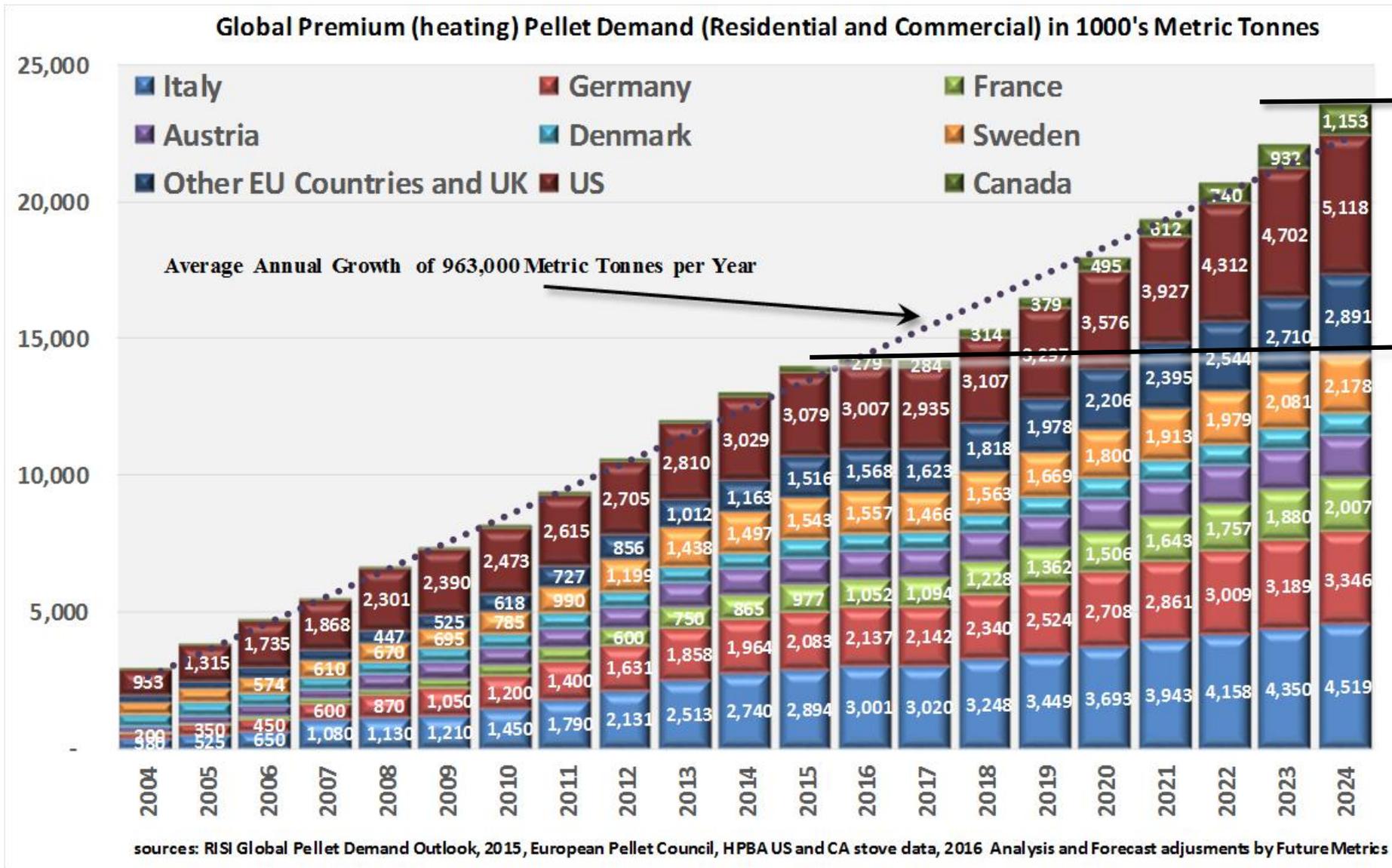
<https://www.ncdc.noaa.gov/monitoring-references/faq/anomalies.php>

Drax Power Station in the UK – Six 645 MW lines: three running on 100% wood pellet fuel



7.5 million
metric
tonnes per
year of
industrial
wood
pellets

Heating Pellets Markets



About 9 million tonnes per year increase

Micro-Scale Pellet-Fueled Combined Heat and Power:

A new distributed power solution for the smart grid of the future

The New Combined Heat and Power System

The new micro-CHP system is built upon the foundation of the reliable and highly efficient OkoFEN pellet boilers. There are more than 60,000 OkoFEN pellet boilers installed in 17 countries. In the US, thousands of systems produced in Maine by Maine Energy Systems are heating homes, businesses, municipal buildings, schools, and other buildings.

These fully automatic pellet boilers have proven their reliability and efficiency.

Now, in addition to heat, the pellet-fueled micro-CHP boiler also generates electricity.

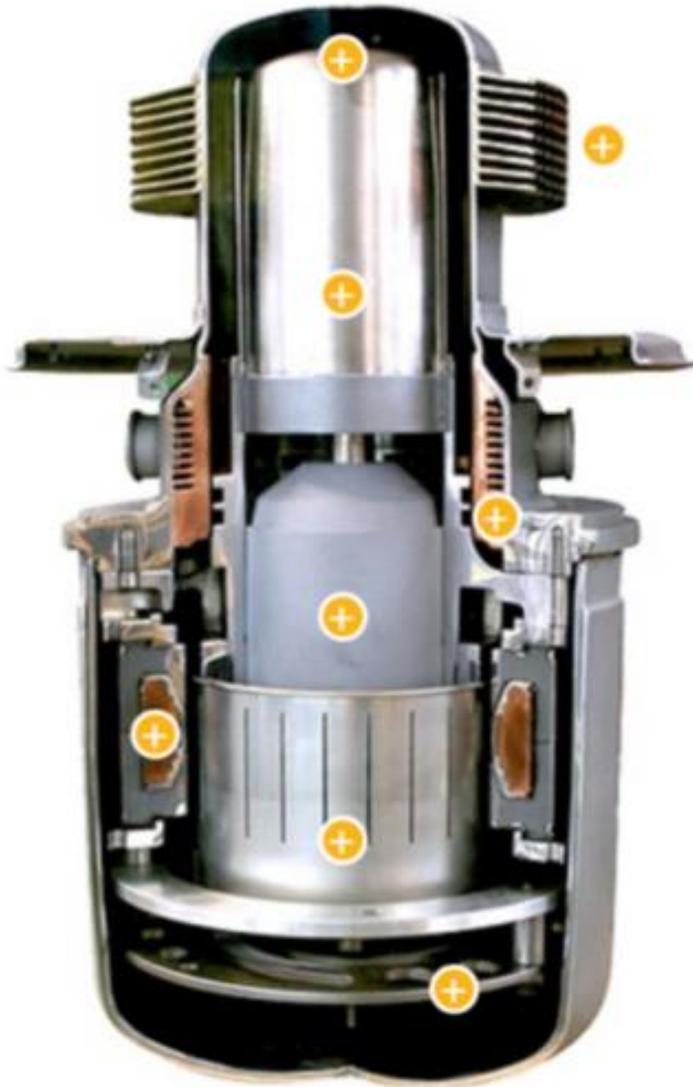
After several years of R&D and field testing, the micro-CHP systems are being deployed in Europe and are several months from full approval for sale in the US.

The micro-CHP boiler produces up to 60 kilowatts of heat (about 205,000 BTU/hour) and up to 5 kilowatts of electricity. So, while the building is being heated by pellets, the CHP unit is also generating electricity.



The entire system sits on a space that is about 40 inches by 36 inches (100cm x 90cm).

The Generating Unit



How the Stirling engine and generator work³.

1. The head of the Stirling engine is heated with the flame of the wood pellet fuel. The heat is then transferred to the working fluid of the Stirling engine (helium). The heating leads to a pressure increase.
2. With the heat supply and the cooling of the Stirling engine from return water in the heating loop, a temperature and pressure difference is generated. Through this temperature difference, the helium in the Stirling engine expands and contracts in a cycle and the piston is set in motion moving up and down 60 times per second.
3. This movement is converted by the linear generator inside the Stirling engine into 60 cycle AC electricity.

Putting the Value of Micro-Scale Pellet-Fueled CHP in Perspective

Dashboard is free to play with at www.FutureMetrics.com

Using Micro-CHP Power to Charge an Electric Vehicle Dashboard by FutureMetrics

Price of Pellets (per short ton) Per Metric Tonne

Energy Content of Pellets (gigajoules per metric ton)

BTU per Pound

- Select Vehicle
Longest Range on Top
- Tesla Model S 90D
 - Chevrolet Bolt EV
 - Hyundai Ioniq EV
 - BMW i3
 - Kia Soul EV
 - Nissan Leaf
 - Ford Focus Electric
 - FIAT 500e
 - Mercedes-Benz B-Class
 - Volkswagen e-Golf
 - Chevrolet Spark EV
 - Mitsubishi i-MiEV

US Europe

Initial Battery Charge Level

Range on Current and Full Charge

120

0

Miles

Green = Current
Red = Max Range



Micro-CHP
Heat Output Varies with Demand.
Power Output is a Function of Heat Output.
60kW is the max heat output.

Heat Output (kW) BTU/hr

\$/kWh from CHP Mini-CHP Efficiency

Power Output (kW)

Compare to Gas Powered Car

Price of Gasoline (per Gallon)

Miles per Gallon

Cost per Mile with Gas

Charging from the Micro-CHP

Time to fully charge from a 0% Charge

Pellets Consumed While Charging

Pellets for Heat	198.3	Pounds
Pellets for Charging	16.5	Pounds

Cost per Mile from CHP Charging

Gas is 5.45 Times More Costly per Mile Traveled
Gas would have to cost \$0.40 per gallon to be the same cost per mile as using the CHP for charging

Purchased power is 2.24 times more costly than CHP power

Meter Price per kWh

With the default inputs for the dashboard and comparing a gasoline fueled car with the BMW i3 EV, it is 5.45 times costlier in the US to drive the same distance in a combustion engine car running on gas than it is with the EV charged by the micro-CHP.

Or to put in another way, gas would have to cost about \$0.40/gallon for the two costs per mile to be equivalent.

A Vision of How Micro-CHP will be Part of the Smart Grid and Invigorate the Market for Wood Pellets

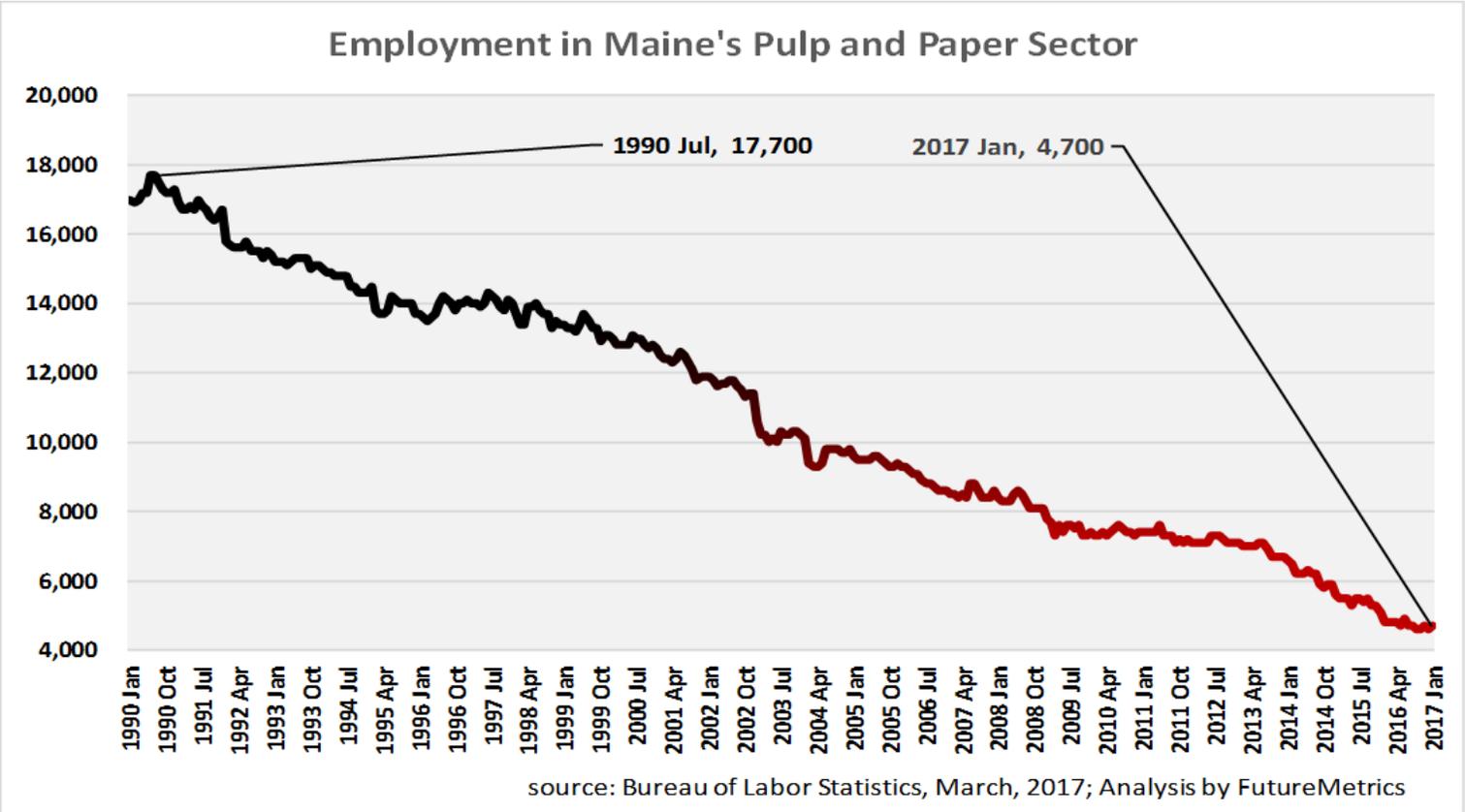
Based on EIA and US census data, Maine has the lowest proportion of homes and business connected to natural gas (5.8%).

Because natural gas infrastructure does not reach most of Maine's small towns and rural areas, Maine has the highest dependency on heating oil and propane of any state in the US. Maine also has the highest proportion of people living in rural areas (61.3%) than any other state.

Most of Maine's occupied buildings will never connect to a natural gas pipeline.

Furthermore, Maine has suffered major losses in the pulp and paper sector over the last few years.

“It’s no secret that Maine has lost pulp mills in recent years. Bucksport, East Millinocket, Lincoln, Old Town, and Madison are now gone. The storied Androscoggin Mill in Jay is now a shadow of its former self (as measured by wood use), with Verso having moved beyond its “Skinny Andro” plan to something even leaner. Across these mills, Maine has lost somewhere around 3 million tons of pulpwood (and mill chip) markets since 2014. Put another way, the market has shrunk by 275 loads per day, every day. That doesn’t count the biomass markets lost at these mills.”*



*From an article by Eric Kingsley, Innovative Natural Resource Solutions, in The Northern Logger and Timber Processor Magazine, February 2017

If we assume that 20% of the estimated 262,000 occupied buildings in Maine not on natural gas are large enough to have a demand of 205,000 BTU/hour or more, and that they install the OkeFEN/MESys pellet-fueled CHP systems over the next several years, there would be about 52,400 micro-CHP systems providing heat and power in Maine.

If the average output of electricity per unit over the heating season is 2.5 kW's, **the average output from all of those systems would be about 131 megawatts. At peak power output during the cold winter months when the micro-CHP is outputting 5 kW's, the 52,400 units would be generating 262 MW's.**

The aggregated distributed power production would make the top ten list of power plant capacities in Maine; and during the cold winter months, the top five (the top four if Wyman is excluded).

Plant	Primary energy source	Operating company	Net summer capacity (MW)
William F Wyman	Petroleum	FPL Energy Wyman LLC	811
Westbrook Energy Center Power Plant	Natural gas	Westbrook Energy Center	506
Maine Independence Station	Natural gas	Casco Bay Energy Co LLC	490
Bucksport Generation LLC	Natural gas	Verso Bucksport LLC	274
Rumford Power, Inc	Natural gas	Rumford Power	254
Oakfield Wind Project	Wind	First Wind O&M, LLC	148
Androscoggin Energy Center	Natural gas	Verso Paper Androscoggin LLC	137
Kibby Wind Power Project	Wind	TransCanada Maine Wind Development Inc	132
Great Lakes Hydro America - ME	Hydroelectric	Great Lakes Hydro America LLC	132
Somerset Plant	Wood	Sappi Fine Paper North America-Somerset	115

Source: U.S. Energy Information Administration, Form EIA-860, "Annual Electric Generator Report." January, 2017

Most of those MW's would replace power generated from natural gas transported to Maine from far away with fuel made in Maine.

And all the heat that the micro-CHP systems produce would replace heat produced from heating oil and propane with heat produced from pellet fuel made in Maine.

Each unit would use about 30 tons of wood pellets per year .

Aggregate demand under this scenario would be about 1.56 million tons per year.

1.56 million tons per year may sound inconceivable for Maine which only has current pellet production capacity of about 300,000 tons per year.

But that 3 million tons per year of wood chips that pulp mills in Maine have been taking in for generations, but are no longer using (and never will again), could produce about 1.65 million tons per year of wood pellets; enough to fulfill this vision for the future.

Furthermore, many of the jobs that have been lost would return.

Compare Capital Cost per actual kWh with Fuel Cost per kilowatt-hours per year

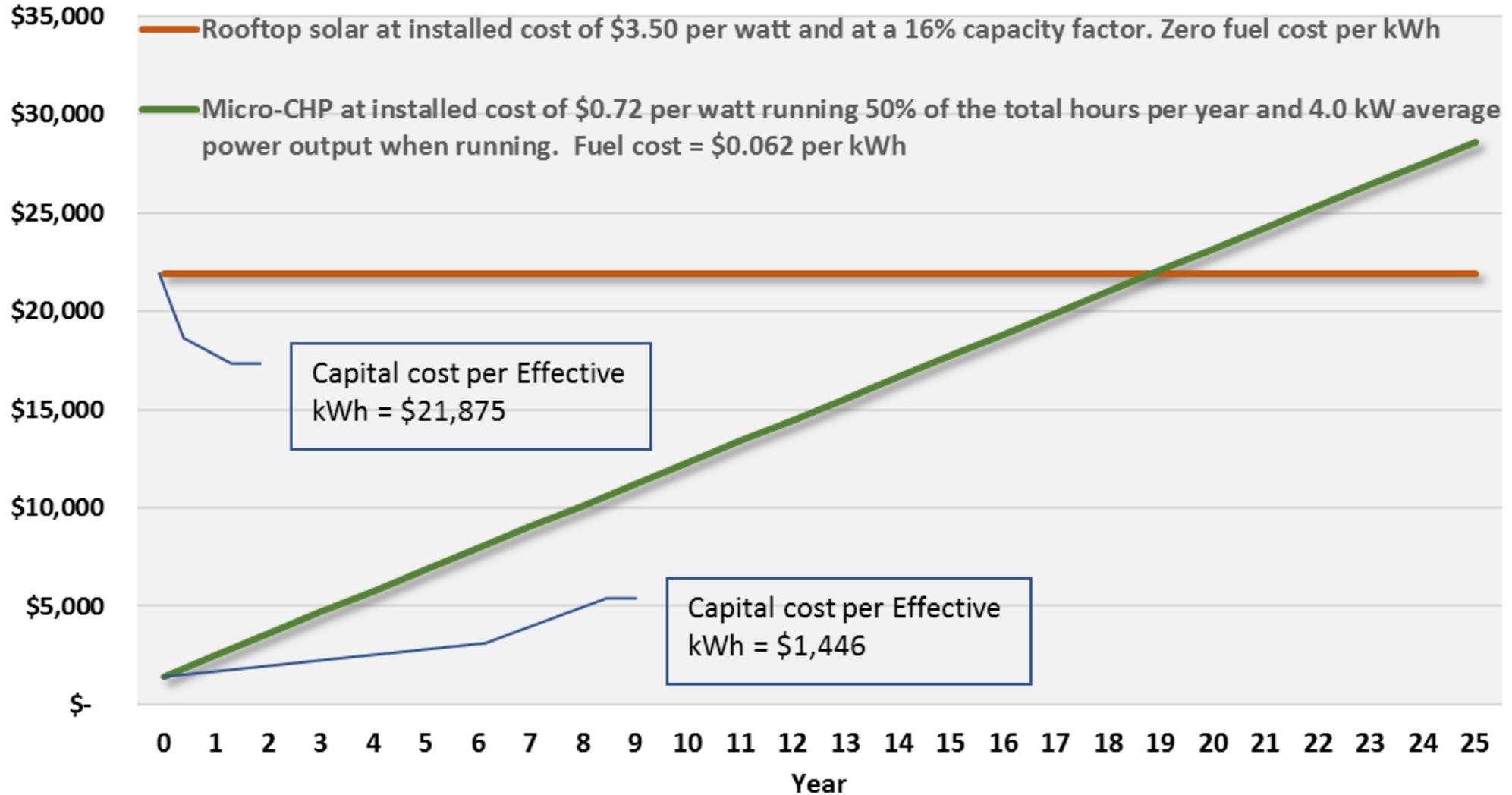


TABLE 1: SOLAR PV CAPACITY FACTORS BY STATE AND AREA, 2015 EIA DATA

State/Area	Number of Plants	Installed Capacity MW	Average MW Per Plant	Generation GWh	Capacity Factor
California	289	4,395	15.3	10,826	28.1
Arizona	48	1,078	22.5	2,550	27.0
Nevada	11	238	21.6	557	26.7
New Mexico	33	261	7.9	590	25.8
Colorado	20	118	5.9	235	22.7
Texas	12	187	15.6	354	21.7
North Carolina	148	669	4.5	1,162	19.8
New York	13	53	4.1	84	18.2
Indiana	24	94	3.9	149	18.1
Maryland	17	67	3.9	101	17.2
Vermont	14	28	2.0	41	16.9
Ohio	12	38	3.2	56	16.7
New Jersey	116	409	3.5	597	16.7
Maine	115	295	2.6	416	16.1
Pennsylvania	19	47	2.5	64	15.5
Other States	56	288	5.1	488	19.3



This transition cannot happen overnight.

But there is nothing in this strategy that is not possible.

- The technology exists,
 - The sustainable wood supply exists,
- The economics for producing heat and power from pellet fuel makes sense, and
- Maine needs a way to revitalize its forest products industry.

Over the next decade, Maine could achieve this vision.

Some analysts predict that all new cars will be electric vehicles by 2035 .

Perhaps well before that, for those of us that live in the parts of the world that have cold winters and well-managed and underutilized working forests, micro-CHP fueled by low carbon renewable locally produced pellet fuel will be supplying some of the electricity that will drive us to work.

Thank you!

Bill Strauss